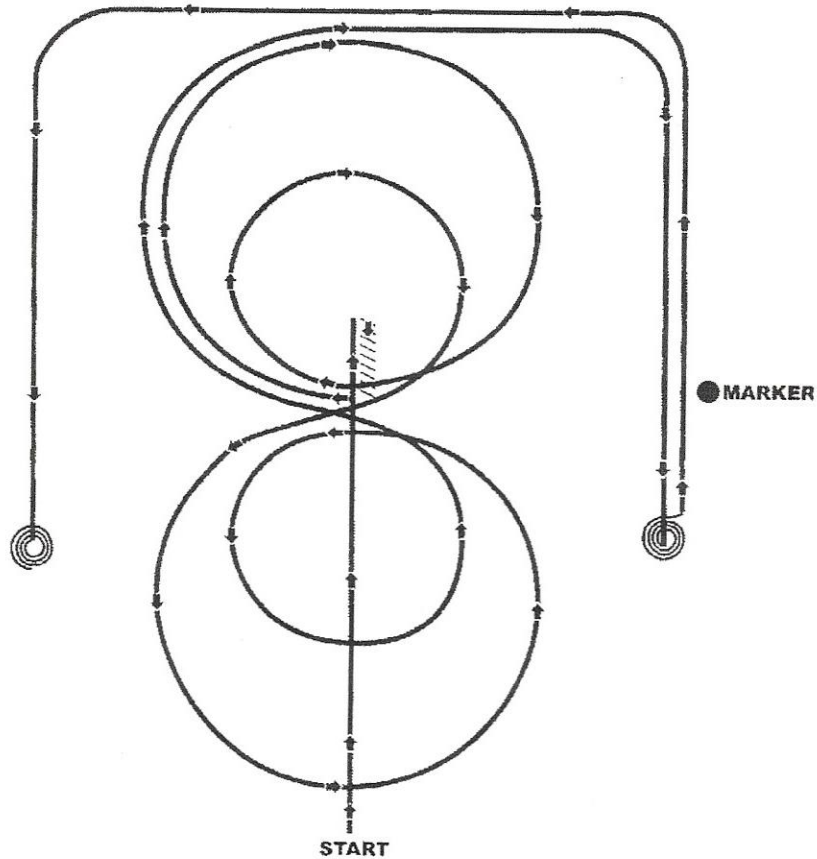


# WORKING COW/RANCH HORSE / RANCH BOXING PATTERN 15



PATTERN 1

1. Start at end of arena. Run down middle past center marker to a sliding stop. Back at least 10 feet to center. 1/4 turn to left.
2. Pick up right lead, large fast circle, small slow circle. Change leads at center of arena.
3. Circling to the left, complete a large fast circle, then a small slow circle. Change leads at center of arena.
4. Start a circle to the right, but do not close this circle. Run around end of arena and down the side (approximately 20 feet from fence) past center marker and come to a sliding stop.
5. Complete 3 1/2 spins to the right.
6. Continue back down side and around end of arena to other side (approximately 20 feet from fence) past center marker and come to a sliding stop.
7. Complete 3 1/2 spins to the left. Hesitate to complete pattern.

**Pattern 1**

- |                                  |                      |
|----------------------------------|----------------------|
| 1. Stop and back up and 1/4 turn | 4. Stop              |
| 2. Right circles                 | 5. 3 1/2 right spins |
| 3. Left circles                  | 6. Stop              |
|                                  | 7. 3 1/2 left spins  |